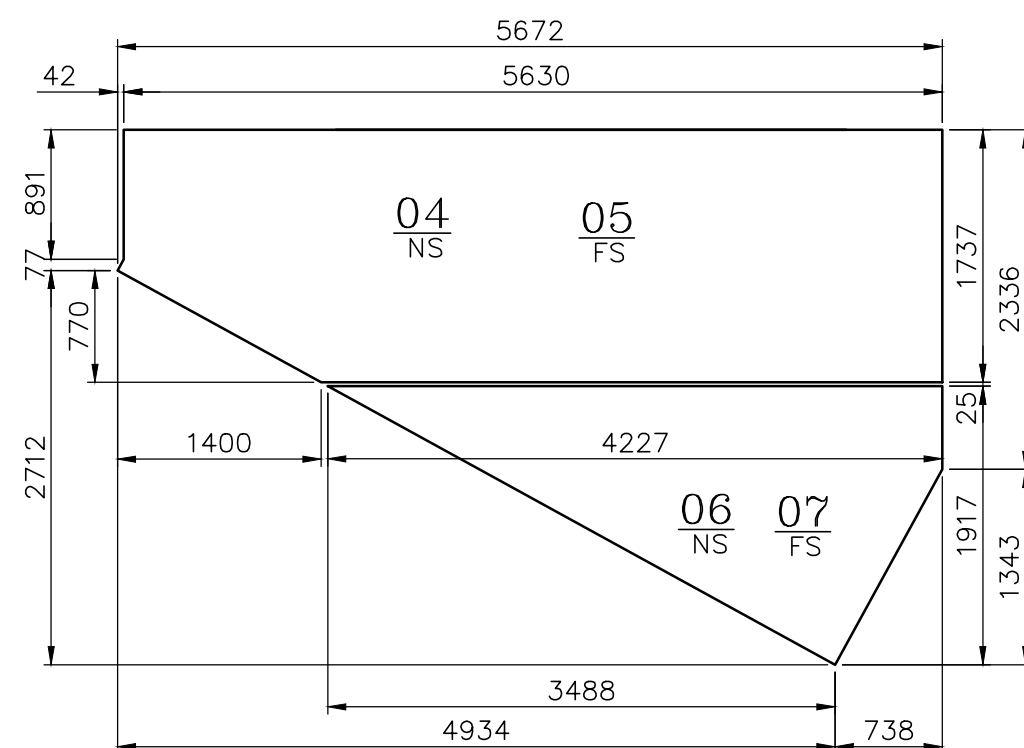
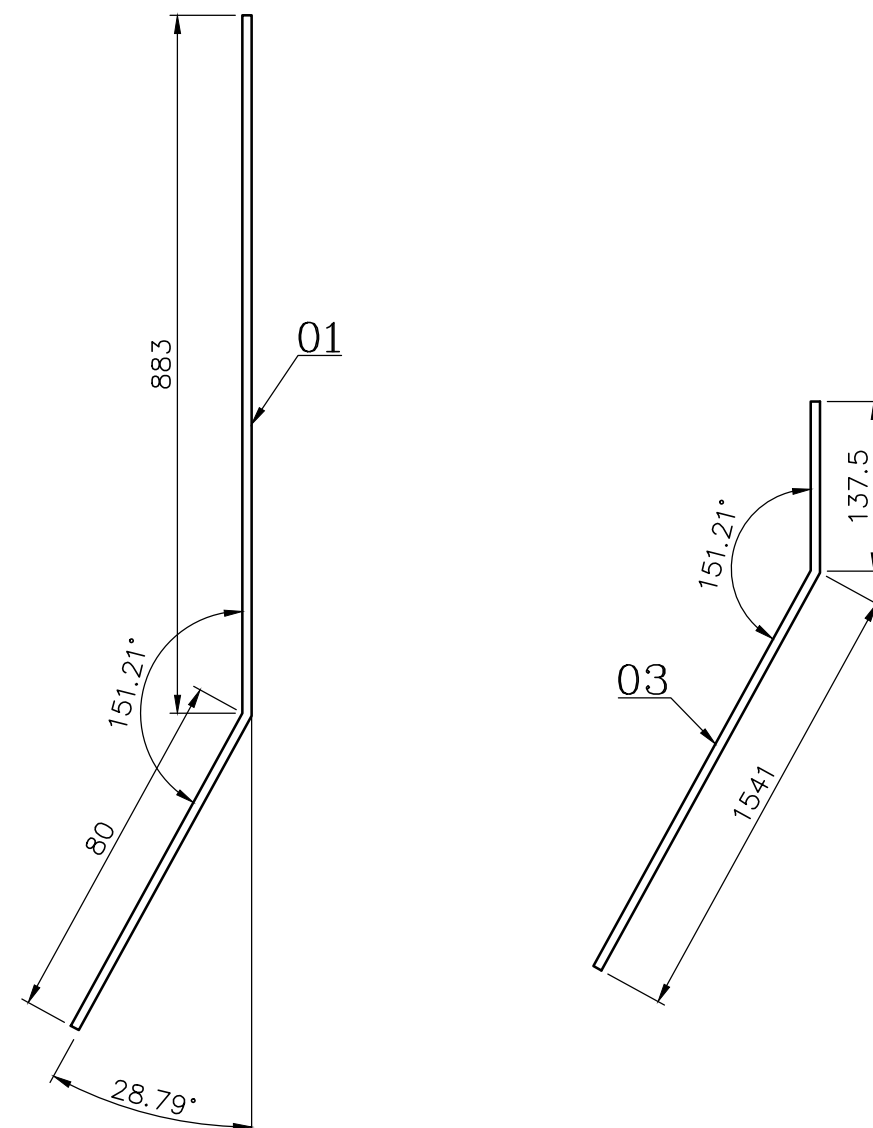
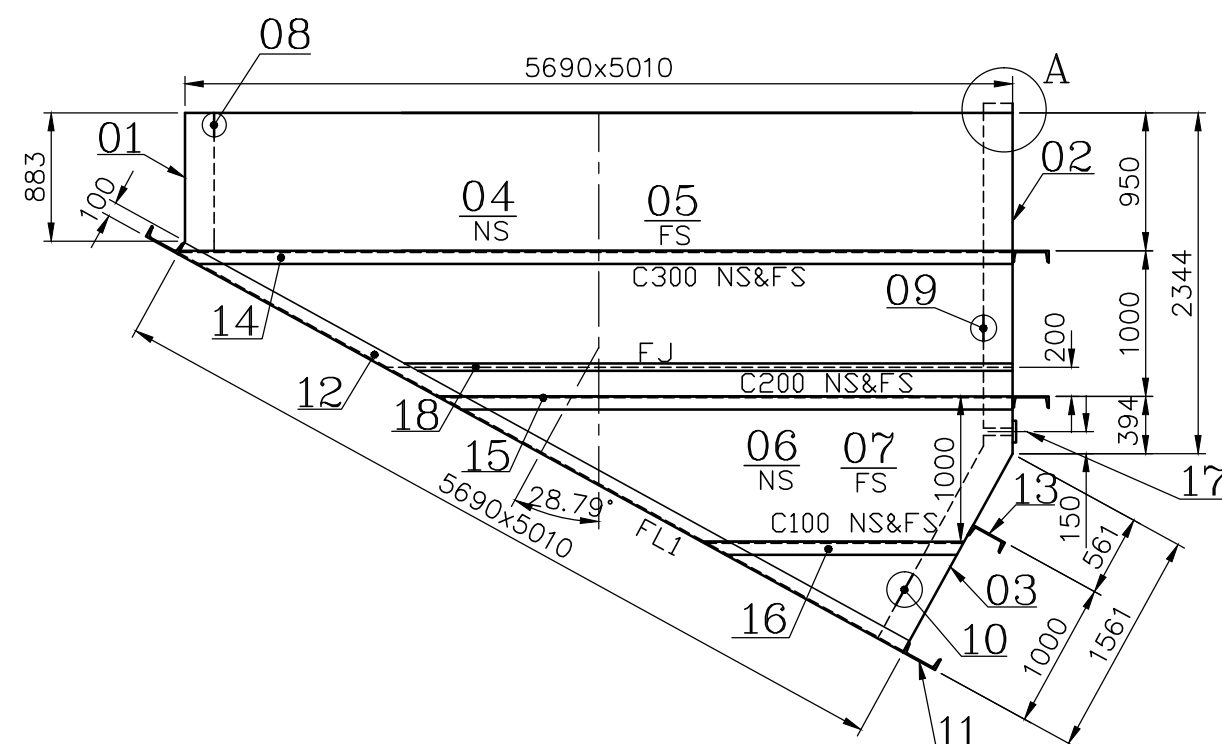


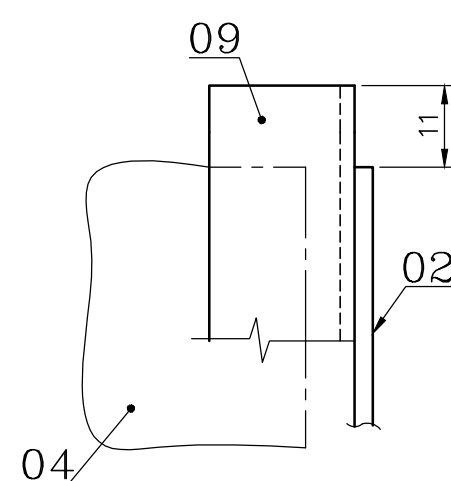
NOTE:

FOR GENERAL NOTES REFER PAGE NO. 41 (REF:41) OF DUCT CONSTRUCTION MANUAL.
REF121 FOR CONSTRUCTION DETAIL.



DESPATCH TABLE

SL. NO.	DESCRIPTION	DU NO.	NO. OFF	ITEM NO.					
				NO.OFF					
1	BEND DUCT WALL	108	1	01	08	11			
				1	2	1			
2	BEND DUCT WALL	109	1	02	09	13	17		
				1	2	2	1		
3	BEND DUCT WALL	110	1	03	10	11	13		
				1	2	1	1		
4	BEND DUCT WALL	111	1	04	14	18			
				1	1	1			
5	BEND DUCT WALL	112	1	05	14	18			
				1	1	1			
6	BEND DUCT WALL	113	1	06	15	16			
				1	1	1			
7	BEND DUCT WALL	114	1	07	15	16			
				1	1	1			
8	COLLECTOR FLANGE	115	2	12					
				1					

DETAIL-A

FLANGE DETAILS

FLANGE NO.	REF	D	X	A	B	W	S	E	F	N
FL1	REF109	5010	528	2	1828	5690	868	2	1828	28

18	PLATE 5 125x4331			ITEM NO	150110290000	A/C/P	UNIT	21.240	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
17	PLATE 5 125x4950			ITEM NO	150110290000	A/C/P	UNIT	24.280	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
16	ISMC 100 C.T.S. 1761			ITEM NO	150100030000	A/C/P	UNIT	16.830	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
15	ISMC 200 C.T.S. 3875			ITEM NO	150100380000	A/C/P	UNIT	86.100	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
14	ISMC 300 C.T.S. 5685			ITEM NO	150100060000	A/C/P	UNIT	206.360	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
13	ISMC 250 4926			ITEM NO	150100340000	A/C/P	UNIT	168.460	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
12	ISMC 300 6190			ITEM NO	150100060000	A/C/P	UNIT	224.690	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
11	ISMC 250 5010			ITEM NO	150100340000	A/C/P	UNIT	171.340	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
10	ISA 75X75X6 1689.5			ITEM NO	150130050000	A/C/P	UNIT	11.480	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
09	ISA 75X75X6 2203.5			ITEM NO	150130050000	A/C/P	UNIT	14.980	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
08	ISA 75X75X6 1016			ITEM NO	150130050000	A/C/P	UNIT	6.900	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
07	PLATE 5 1917x4227			ITEM NO	150110290000	A/C/P	UNIT	167.320	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
06	PLATE 5 1917x4227			ITEM NO	150110290000	A/C/P	UNIT	167.320	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
05	PLATE 5 1737x5672			ITEM NO	150110290000	A/C/P	UNIT	364.040	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
04	PLATE 5 1737x5672			ITEM NO	150110290000	A/C/P	UNIT	364.040	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
03	PLATE 5 4950x1678.5			ITEM NO	150110290000	A/C/P	UNIT	326.110	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
02	PLATE 5 4950x2181.5			ITEM NO	150110290000	A/C/P	UNIT	423.830	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
01	PLATE 5 4950x963			ITEM NO	150110290000	A/C/P	UNIT	187.090	GS	ZONE	
				VAR NO	IS2062 E250A	DI	QUANTITY				
VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT	GS	ZONE
					VAR NO	MATERIAL SPECN		DI	QUANTITY		


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TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME EOL/KUMAR	SIGNATURE	DATE 28-10-14
CHD	R.C.Gautam		04.11.2014
APPD	Vasukumar		04.11.2014

DEPT	DU	ALL DIMENSIONS ARE IN MM		SCALE	WEIGHT (kg) 4049.250
CODE					

TITLE	DRAWING NO :	REV
BEND DUCT	2-48-202-53094	

REV 01	DATE	ALTERED :
		CHD & APPD :
ZONE		